



**REAR SLIDER™
PN XG-K320**

INSTALLATION INSTRUCTIONS

Please read the entirety of this document before you begin installation.

Thank you for purchasing this accessory from 4xGuard. We certainly hope it provides the functionality and enhanced appearance you are expecting. If you have any questions, or wish to provide us feedback on this product, please contact us at:

info@4xguard.com.

The most recent version of these instructions is always available on our website:

www.4xguard.com.

SAFETY STATEMENT

It is the buyer's responsibility to exercise caution in the use of this product, and to take all necessary steps to maintain its safety and appearance.

As with any aftermarket product, there is the potential for vibration to loosen any of the screws, bolts, or other items involved in the installation of this item. The buyer therefore accepts responsibility to **check all components for tightness** after the first 100 miles, after each period of extensive off-road use, and then as part of routine vehicle maintenance for off-road use (Schedule B in your owner's manual).

A tube of **Threadlocker** is enclosed as a thank you gift from 4xGuard. It should be used during product installation in order to help ensure that the product does not loosen and fall from the vehicle — an event that could result in significant vehicle damage or even an accident.

4xGuard makes no claims regarding the effect of this product on airbag capability.

Regardless of finishing methods, steel parts will inevitably rust. The buyer assumes responsibility to help delay the formation of corrosion by regularly cleaning this product and tending to any visible rust as soon as it is seen.

Please note the Limited Warranty at the end of these instructions.

PARTS LIST

Before beginning installation, verify all parts and hardware with the list below.
Be advised that part numbers are often stamped on metal components.

Major Components

Product	Number	Part	Part Number	Quantity
Rear Slider	XG-K320	Rear Slider Assembly - RS	XG-K320.91	1
		Rear Slider Assembly - LS	XG-K320.92	1
		Instructions	XG-K320.15	1
		Standard Sticker	XG-K020	1
		Hardware Bag	XG-K320.09	1

Hardware Bag Contents

Part	Quantity
3" x 1/2" hex bolts gr5	4
2" x 1/2" hex bolts gr5	2
1/2" lock flange nuts	6
1/2" washers	6
Threadlocker	1

BASIC INSTALLATION PROCEDURE

The use of touch-up paint is recommended whenever metal is cut, and the use of **Threadlocker** to ensure the security of attachment points is encouraged.

NOTE: Each Rear Slider has 6 holes for mounting. Counting **from the shackle-mount end**, the first set of 2 holes and the lone fifth hole are for **WK/Grand Cherokee** installations, while the second set of 2 holes and the lone sixth (last) hole are for **XK/Commander** installations.

1. This accessory is designed to work with 4xGuard's **Rear Guard 2** (XG-K121) to provide greater protection. If the Rear Guard 2 is already installed, skip to step 7.
 - Note: This product will **not** work with 4xGuard's original Rear Guard (XG-K120). If the original Rear Guard was already installed on the vehicle, it must be removed and its mounting holes widened to 1/2" before skipping to step 7.
2. Remove the spare tire.
3. Locate the two 5/8" holes (openings) located near the back of the vehicle on the **inside** of each frame rail. These holes do not extend through the outside of the frame rail. If unclear which holes these are, please utilize the mounting bracket for comparison.
4. Locate the insulation-protected wiring harness on the **outside** of the passenger-side frame rail, roughly opposite the upper hole located in Step 3. Pry out or break this attachment and move the wire up and out of the way so that it will not be damaged during Step 5.
5. Extend the four partial holes located in Step 3 through to the outside of the frame rail by drilling 1/2" holes in the **center** of each of the four partial holes.
6. Re-secure the wire harness loosened in Step 4, making sure that it stays clear of the muffler.
7. You should now have four mounting holes in your frame rails. Note that **these same holes** are used to mount **both** 4xGuard's **Rear Slider** (XG-K320) and **Rear Guard 2** (XG-K121).
8. At this point you have a decision to make regarding the fifth or sixth hole in the Rear Slider. Although it is not necessary to attach the Slider using these points (the front 2 mounting locations provide a fairly secure installation), this third mounting location provides maximum strength and stability for potentially severe use of the Slider, including vehicle lifting with a HiLift-type jack. If you elect to use this mounting point, use each Rear Slider to mark the appropriate location for the third hole. Then drill a pilot hole and enlarge to a **1/2"** hole. Exhaust components may interfere with drilling this third mounting hole on the passenger side. If so, the hole may be marked on the inside of the frame rail by laying the Slider on a piece of paper or cardboard and transferring the hole locations to it.

9. Install the passenger Rear Slider (**XG-K320.91**) using the provided two **3" x 1/2" hex bolts** and two **1/2" washers** installed from the inside, and **1/2" lock nuts** installed on the outside. If you chose to make the optional third mounting hole in Step 8, install a **2" x 1/2" hex bolt** and **1/2" washer** from the inside at this point, with a **1/2" lock nut** installed on the outside. Do not fully tighten at this time.
10. Repeat Step 9 for the driver-side Rear Slider (**XG-K320.92**).
11. Adjust the Rear Sliders so that they are uniformly distant from all surfaces of the rear bumper or fascia.
12. Fully tighten all mounting bolts to 60 ft-lbs.

NOTE: Customers should be aware that this product may limit access to certain vehicle components. As a result there may be an extra charge for its removal by some service providers. Customers may wish to remove it before related service.

When utilizing the incorporated jacking points of the Rear Sliders, customers are advised to take precautions in order to avoid damaging the vehicle's finish.

LIMITED WARRANTY

- A. There is no warranty on the finish of this product due to the nature of its intended use.
- B. Due to its intended off-road use and thus potential for damage, this product can be returned for a refund of original cost minus a **10% restocking fee** for a period of **7 calendar days** from date of receipt **if the product is in unused condition and returned in the original package with packing material**. This return policy covers defects in material and workmanship, as well as customer satisfaction. **Shipping and handling costs are non-refundable**.
- C. After the initial "product satisfaction" period (7 days), 4xGuard warrants the product to be free from defects in material and workmanship for a period of **1 year from date of purchase** and applicable to the original purchaser only. Exclusions apply:
 - 1. Any damage caused by acts of nature, improper installation (see D below), misuse, abuse, or neglect.
 - 2. Damage caused by impact with any object is not covered by this warranty.
- D. For any warranty issues an authorization must be first obtained from 4xGuard **PRIOR** to removal of the product from the vehicle. Claims require photographic evidence of the damage or defect taken **BEFORE** the product is removed.
- E. Determination of whether or not a product is covered by this warranty will be made by 4xGuard at its sole and exclusive discretion. If determined to be covered, 4xGuard's responsibility is limited to repair or replacement **of the damaged or defective part only**.
- F. 4xGuard is not responsible for any costs, losses, or damages incurred as the result of the installation and use of this product.

IMPORTANT PRODUCT USE INFORMATION

This product is designed and manufactured for off-road use, and as such 4xGuard makes no claims regarding this device and excludes any and all implied claims. 4xGuard will not be responsible for any altered products and any improper installation or use of our products. Specifically, the products are not designed to withstand more than 1,000 pounds of vehicle weight without the potential of breakage, and are not intended to increase occupant protection in the case of an accident or off-road incident.

IMPORTANT PRODUCT MAINTENANCE INFORMATION

Because of its intended off-road use, this product is potentially subject to vibrations and stresses that can cause the product to loosen over time. It is the buyer's ultimate and sole responsibility to use the supplied **Threadlocker** during the installation of this product, and to have all attachments checked for tightness after the first 100 miles, after each period of extensive off-road use, and then as part of routine vehicle maintenance for off-road use, which is Schedule B. **WARNING:** Failure to adhere to this maintenance requirement could result in the product falling from the vehicle, resulting in vehicle damage or even a serious accident.

Thank you for choosing 4xGuard. Please Tread Lightly on the trails.